



Ultra-Fab Products
22412 Innovation Dr.
Elkhart IN 46514
574.294.7571

Slideout Support
19-960001 / 19-960002 / 19-960003
US Patent No. 8,356,797

Thank you for purchasing the Ultra-Series Slideout Supports. This product should greatly extend the life of your slideout and prevent / postpone expensive repairs. If ever you have any questions or need any assistance with this or any Ultra-Fab product, please call our knowledgeable customer support team at 574.294.7571.

Step-by-Step Setup Instructions

Step 1: Preparing for Installation

- **Ensure the RV is Level:** Before deploying any slideout or installing any supports, confirm your RV is level and stabilized. This is crucial for safety and correct slideout operation.
- **Extend the Slideout Fully:** Run the slideout out completely as per the RV's operating manual. Make sure there are no obstructions underneath.

Step 2: Identifying Slideout Rail System Type

- **Exposed Slideout Rails:** The slideout's metal support rails or frame channels are openly visible below the floor of the slideout.
- **Covered Slideout Rails:** The rails are hidden or covered—either by underbelly panels, belly pans, or integrated within the slide mechanism (such as Schwintek or Lippert In-Wall systems).

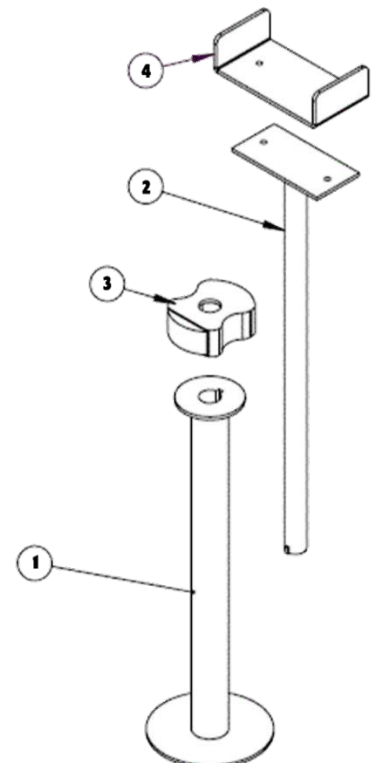
Step 3: Assemble the Ultra-Fab Slideout Supports

- **Remove the Supports from the Carry-All Bag (if using) or from factory packaging.** Check that each support is fully collapsed. The operating button (item 3) should be slid over the jackscrew (item 2). Then the jackscrew (item 2) should be slid fully in to the main tube (item 1).

Step 4: Position the Support Under the Slideout

- **For Exposed Slideout Rail Systems:**
 - **Place the Ultra-Fab slideout support directly under the exposed rail** (usually metal square tubing underneath the slideout).
 - **Align the U-Channel Bracket** so it straddles the slideout frame/rail securely, keeping it centered and perpendicular to the rail.
- **For Covered Slideout Rail Systems (e.g., Schwintek, flush floor, or other hidden rails):** Remove U-channel and use flat piece as support.
 - **Locate the rails:** If not clearly labeled, tap board to see if rail system can be located. Place the Ultra-Fab slideout support directly under the that rail.

Item	Part #	Description	Qty
1	19-001065	Tube (Main Assembly) For UF# 19-960001 (16" -28" Model)	1
	19-001067	Tube (Main Assembly) For UF# 19-960002 (21" – 37" Model)	1
	19-001069	Tube (Main Assembly) For UF# 19-960003 (26" – 47" Model)	1
2	19-001064	Jackscrew Assembly	1
	19-001066	Jackscrew Assembly	1
	19-001068	Jackscrew Assembly	1
3	19-001070	Nut Assembly	1
4	19-001035	U-channel	1





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- **If rails cannot be located:** Position the support (without U-channel) just inside the outermost edge of the slideout floor, directly onto the strongest accessible underside structure.

Step 5: Raise the Support to the Frame

- With one hand, press the white quick-release button (Item 3). With the other hand, lift the jackscrew assembly (Item 2) up until the U-channel firmly contacts the slideout rail or the flat top contact the strongest accessible underside structure.

Step 6: Snug the Support

- **Release the button:** Check that the U-channel or flat top is in contact with rail or strongest accessible underside structure. Twist the nut (Item 3) clockwise until it is “hand right” (no more than one additional turn). Do not try to tighten beyond “hand tight” as these are supports only, not jacks. Ensure solid contact, but avoid excessive force.

Step 7: Repeat for All Supports

- Install a second support under the opposite rail.
- **Removal Process: Step-by-Step**
 - **Step 1:** Turn the nut assembly (Item 3) counter-clockwise. This loosens and lowers the U-channel away from the rail/frame.
 - **Step 2:** While holding the channel support (item 1), press the white quick-release button (item 3). Screw rod (item 2) will collapse within body and support is ready for storage.
 - **Step 3:** Only after completely removing the supports should you retract the slideout. Never retract the slideouts while the supports are in place as this can cause major damage.
 - **Step 4:** Repeat for other support. Inspect supports for damage or excessive dirt before stowing.

Post-Use Handling and Storage

- If supports are dirty after use, wipe or rinse them before storage to maintain performance and prevent corrosion. Occasionally check that the white button, handle nut, and adjustment threads move freely. Lubricate as needed.
- Store the supports in a clean, dry compartment, ideally in the optional Ultra-Fab Carry-All bag (Item 4) for protection.

The Carry-All Storage Bag

- The optional Ultra-Fab Carry-All Storage Bag is an accessory designed for easy, organized storage and transport of your slideout supports or other RV gear. Keeps dirt and grime out of your storage compartments. With its Durable Oxford cloth construction, it will provide many years of use. It holds two standard or XL supports (or many other products). Prevents supports from damaging other RV items. Velcro handle wrap for comfort when carrying. Buy your Ultra-Fab Carry-All Storage Bag today.

